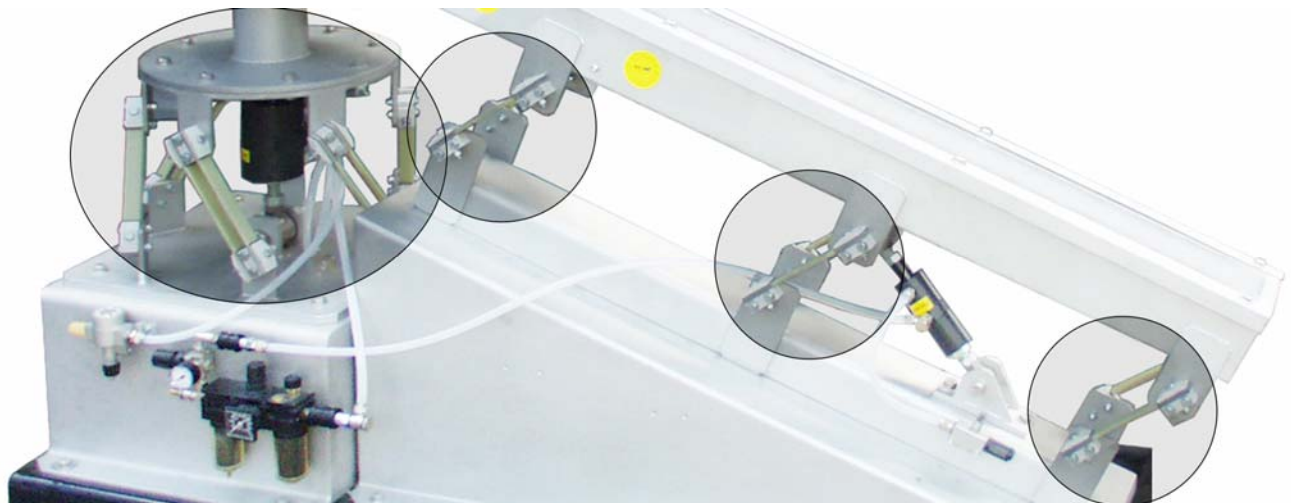


Conveying systems with low weight are quick and easily producible with blade spring combinations. The configuration of the blade springs may be linear or circular. In a linear configuration, the spacing between the bearing points is app. 1 m. General areas of application are sieves, conveyors and dosing conveyors.

Inserts have to be mounted between the blade springs and other structural components. Other parts must not touch the blade springs.

The maximum admissible ambient temperature is 70°C.



Circular and linear configuration of blade springs

Blade springs			
Type	Dimensions [mm]	Free length [mm]	max. stroke [mm]
NJ	2,5 × 25 × 220	120	19
NK	3,0 × 25 × 220	120	16
NL	4,0 × 25 × 220	120	12
NN	6,0 × 25 × 260	160	14



Blade spring combination	Resonance weight [kg]		Blade spring combination consisting of:	Spring type
	at 400 min ⁻¹	at 600 min ⁻¹		
BA	2,30	1,02	2 × inside log, 2 × scew, nut and lock washer, 2 × outside log and additional	NJ
BB	3,87	1,72		NK
BC	8,28	3,68		NL
BE	11,15	4,96	4 × insert, 1 × blade spring	NN
CA	5,48	2,44		NJ
CB	7,88	3,50		NK
CC	16,28	7,24	6 × insert, 2 × blade spring	NL
DA	4,71	2,09		NJ
DB	8,45	3,76		NK
DC	17,02	7,56	8 × insert, 2 × blade spring 2 × outside log	NL
DE	29,84	13,26		NN
FA	7,14	3,17		NJ
FB	12,13	5,39	10 × insert, 3 × blade spring 2 × outside log	NK
FC	25,41	11,29		NL
EA	9,57	4,25		NJ
EB	16,63	7,39	12 × insert, 4 × blade spring 2 × outside log	NK
EC	37,87	16,83		NL

The resonance frequency of a blade spring depends on the propping weight that must be supported. Therefore the resonance weight is indicated for each type of blade spring.



	<p>blade spring combinations BA to BE</p>	<p>The quantity of the blade springs follows the formula:</p>
	<p>blade spring combinations CA bis CC</p>	$\frac{\text{weight of conveyor}}{\text{resonance weight}} = \text{quantity of required springs}$
	<p>blade spring combinations DA bis DE</p>	<p>types of blade springs NJ, NK and NL = 220mm NN = 260mm free length</p>
	<p>blade spring combinations FA bis FC</p>	
	<p>blade spring combinations EA bis EC</p>	